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**THE IMPACT OF INDUSTRY 4.0 ON INDIVIDUALS WITH SPECIAL
NEEDS: ISSUES AND RESOLUTIONS**

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Abstract

The advent of Industry 4.0 revolutionizes organizational processes through technologies like artificial intelligence, the internet of things, and cyber-physical systems. This transformation presents both novel opportunities and obstacles for people with special needs. This paper delves into the impacts of Industry 4.0 on individuals with special needs, exploring the hurdles they encounter and potential remedies. Topics such as accessibility, workforce inclusion, and societal engagement, essential for the full integration of individuals with special needs into technological advancements, are thoroughly examined.

Keywords: Industry 4.0, Digitalization, Accessibility, Special needs, Individuals with special needs, Inclusive design, Assistive technologies

Introduction

Industry 4.0 represents a transformative journey involving the advancement of technologies such as the internet of things (IoT), artificial intelligence (AI), big data analytics, and cyber-physical systems. This evolution drives profound changes across various sectors, spanning from production processes to the labor market. The innovations ushered in by Industry 4.0 not only enhance efficiency, thereby saving time and costs, but also foster broader interaction and connectivity within workplaces and society.¹ Nevertheless, it is imperative that these technological strides are accessible and applicable to individuals from diverse backgrounds. Despite being a demographic poised to benefit significantly from technological progress, individuals with special needs often encounter overlooked challenges in this evolution.² This article

seeks to investigate the difficulties encountered by individuals with special needs in the context of Industry 4.0, along with possible remedies for these challenges. Examining the impact of Industry 4.0 technologies on this demographic can aid in shaping policies and technologies that empower them to participate more actively in social and professional spheres.

The potential benefits provided by Industry 4.0 for people with special needs, alongside the difficulties it presents, underscore the importance of crafting technological advancements with inclusivity in mind.³ Within this framework, the article will thoroughly explore the specific challenges encountered by individuals with special needs. Throughout this examination, key topics including accessibility, integration into the workforce, and social inclusion will be carefully discussed.

Literature Review

The term “Industry 4.0” has been associated with a range of technological advancements in the United States and Canada for nearly 75 years. This transformation represents the fourth industrial revolution, distinguished by technologies such as the internet of things (IoT), artificial intelligence (AI), cyber- physical systems, and big data analytics.⁴ IoT refers to a network system where devices are interconnected and linked to central systems via the Internet, enabling device monitoring, data collection, and remote control. Artificial Intelligence and Machine Learning encompass algorithms used in data analysis, prediction, and decision-making, empowering machines to learn and make intelligent decisions. Cyber-Physical Systems (CPS) integrate physical and software components to

² Goodley, D., Cameron, D., Liddiard, K., Parry, R., Runswick-Cole, K., Whitburn, B., & Wong, M. E. (2020). Rebooting inclusive education? New technologies and disabled people. *Canadian Journal of Disability Studies*, 9(5), 515-549.

³ Goodley, D., Cameron, D., Liddiard, K., Parry, R., Runswick-Cole, K., Whitburn, B., & Wong, M. E., 515-549.

⁴ World Economic Forum. (2015). Deep shift technology tipping points and societal impact, world economic forum. Survey report.

facilitate real-time data flow and machine interaction.⁵ Cloud Computing and Big Data Analytics are utilized for storing, processing, and analyzing large datasets; cloud computing enables data access from anywhere, while big data analytics derives meaningful insights from this data. Additive Manufacturing (3D Printing) involves creating three-dimensional objects by adding material layer by layer, particularly suitable for customized manufacturing and prototyping. Robotics and Automation entail automating processes and leveraging robots in production to enhance speed and reduce errors. Augmented and Virtual Reality incorporate digital information into real-world settings or create entirely virtual environments, applied across various sectors from education to design.⁶

Industry 4.0 technologies have diverse effects, spanning from manufacturing processes to consumer interactions.⁷ The primary objective of these technologies is to enhance flexibility and implement intelligent automation in business operations to boost production efficiency.⁸ Consequently, it is important to recognize that these technologies can bring about substantial transformations in workplaces and social structures, fundamentally altering workforce dynamics and business models.⁹

The impact of Industry 4.0 technologies on individuals with special needs varies considerably. Specifically, technologies like IoT, cyber-physical systems, and cloud computing have the potential to enhance the accessibility and independence of users with special needs through tailored solutions.¹⁰ However, challenges exist in adopting these technologies; for instance, their complexity and cost may limit access

⁵ Iroeze, P., & Owate, C. N. (2021). Application of Industry 4.0 in Delivering Library Services to Special Need Library Users. In *Examining the impact of industry 4.0 on academic libraries*(pp. 55-62). Emerald Publishing Limited.

⁶ Oztemel, E., & Gursev, S. (2020). Literature review of Industry 4.0 and related technologies. *Journal of intelligent manufacturing*, 31(1), 127-182.

⁷ Thames, L., & Schaefer, D. (2017). *Cybersecurity for industry 4.0* (pp. 1-33). Heidelberg: Springer.

⁸ PaskovaA.A. Education 4.0 in the era of digital transformation: perspectives and possible project concepts // *Vestnik Maykopskogo gosudarstvennogo tehnologiceskogo universiteta*. 2021. Volume 13, No. 4. P. 100-106. <https://doi.org/10.47370/2078-1024-2021-13-4-100-106>.

⁹ Bai, C., Dallasega, P., Orzes, G., & Sarkis, J. (2020). Industry 4.0 technologies assessment: A sustainability perspective. *International journal of production economics*, 229, 107776.

¹⁰ Talib, R. I. A., Sunar, M. S., & Mohamed, R. (2019). Digital Society and Economy for People with Disabilities in Industry 4.0: Malaysia Perspectives. *EAI Endorsed Transactions on Creative Technologies*, 6 (20), 162949.

for individuals with special needs.¹¹ Research exploring how individuals with special needs can better utilize Industry 4.0 technologies contributes to advancements in this area. For instance, a study conducted by Iroeze and Owate (2021) provides valuable insights into supporting library users with special needs using Industry 4.0 technologies. The research outlines how components of Industry 4.0, such as IoT services, cyber-physical systems, and cloud computing, can facilitate access to library services for individuals with special needs.¹²

Disability influences various socio-economic outcomes, notably labor market participation. Globally, individuals with disabilities exhibit lower rates of labor market participation compared to those without disabilities.¹³ Consequently, it is crucial to assess the potential impact of Industry 4.0 on individuals with special needs and implement measures to prevent their exclusion as the nature of work evolves.

Issues

One of the primary challenges is the absence of comprehensive and integrated data on individuals with disabilities. This deficiency stems from insufficient awareness about the rights of individuals with special needs, which leads to these individuals not being registered by authorized institutions. Moreover, the lack of accurate and reliable datasets hinders the government's ability to develop and implement appropriate programs that cater to the needs of individuals with disabilities.¹⁴ Additionally, significant issues include a shortage of qualified education personnel, barriers to accessing education, and inadequacies in temporary care services provided for individuals with disabilities.¹⁵

Another challenge is that Industry 4.0 technologies can pose significant obstacles for individuals with disabilities when it comes to access. Up until about a decade ago, digital technologies in education and training primarily centered around

¹¹ Ahmad, F. K. (2014). Assistive provisions for the education of students with learning disabilities in Delhi schools. *International Journal of Fundamental and Applied Research*, 2(9), 9-16.

¹² Iroeze, P., & Owate, C. N., 55-62.

¹³ Talib, R. I. A., Sunar, M. S., & Mohamed, R.

¹⁴ Abdul Wahab, H., & Ayub, Z. A. (2017). Employment right of persons with disabilities in malaysia. *Social interactions and networking in cyber society*, 217-232.

¹⁵ Talib, R. I. A., Sunar, M. S., & Mohamed, R.

producing, sharing, and accessing educational content in digital formats such as online courses, digital libraries, games, and applications. The digitization of educational materials, incorporation of devices into educational settings, and creation of standalone interactive learning applications represent the initial stages toward integrating technology into classrooms.

In the field of education and training, the intricate nature of modern learning platforms often causes noticeable confusion for both students and educators. Accessible e-learning modules delivered through digital platforms can be presented as web-based courses and effectively customized for students with disabilities. Accessible eLearning aims to provide an online learning experience that accommodates a diverse audience, irrespective of physical, sensory, or cognitive impairments. Developing accessible content involves overcoming the challenge of employing best practices when creating eLearning materials for corporate, academic, or public educational institutions.¹⁶

Specifically, technologies like artificial intelligence (AI) and automation systems may lack disability-friendly features due to unfriendly interfaces and complex operational demands. Although Morris (2020) suggests in his research that AI technologies hold promise for removing numerous accessibility barriers, he underscores the importance of addressing ethical concerns, biases, privacy issues, and social acceptance. Furthermore, Morris highlights that developing AI solutions for individuals with disabilities can identify significant challenges with broad impacts, ultimately advancing the state of AI for all users.¹⁷

The inclusion of individuals with disabilities in technology-driven workplaces faces challenges due to the absence of suitable work environments and insufficient training opportunities. In the research conducted by Mark et al. (2019), the legal frameworks and possibilities for integrating employees with special needs into the manufacturing sector in Europe were investigated. The study explores the utilization of technological assistive systems to support employees with special needs and discusses how these systems can be implemented in workplace settings.¹⁸

The challenges related to the employment of individuals with disabilities can be categorized into five main areas:

1. **Inaccessible Transportation:** Limited transportation options for individuals with disabilities can hinder their ability to commute to work. The lack of accessibility in public transportation vehicles, stops, and connecting routes poses a significant barrier for disabled individuals.

¹⁶ Hamburg, I., & Lütgen, G. (2019). Digital divide, digital inclusion and inclusive education. *Advances in Social Sciences Research Journal*, 6(4).

¹⁷ Ringel Morris, M. (2019). AI and Accessibility: A Discussion of Ethical Considerations. arXiv e-prints, arXiv-1908.

2. **Inaccessible Buildings:** The physical accessibility of workplaces is a major issue for individuals with disabilities. Absence of ramps, elevators, or accessible restrooms at building entrances and exits prevents disabled individuals from accessing workplaces and functioning comfortably within them.
3. **Negative Attitudes of Employers:** Prejudice or underestimation of the abilities of disabled individuals by employers can lead to discrimination in recruitment and workplace advancement processes. This bias makes it challenging for disabled individuals to secure employment and advance in their careers.
4. **Low Self-Esteem:** Social exclusion and discrimination experienced by disabled individuals can contribute to low self-esteem. This may result in reduced assertiveness in job searches and reluctance to seize opportunities.
5. **Overprotective Families:** Overprotective attitudes of families may hinder the independence and active participation of disabled individuals in the labor market. Overprotection can limit social and professional development by restricting opportunities for self-expression and risk-taking.¹⁹

Resolutions

The advancements of Industry 4.0 should prioritize accessibility and usability for individuals with special needs. This entails developing compatible interfaces and assistive technologies. For instance, technologies like voice commands or gesture recognition can enhance accessibility for those with physical disabilities.²⁰ Furthermore, integrating technologies such as screen readers and Braille displays can improve the accessibility of digital platforms for visually impaired users.²¹ These technological adaptations empower individuals to effectively utilize Industry 4.0 technologies and promote greater independence in both business and social contexts.

It is essential to embed accessibility and inclusivity within the design and implementation processes. This means that all new technologies and systems should be developed with the needs of individuals with special needs in mind. Governments and organizations can establish policies requiring that all digital products meet accessibility standards.²² Moreover, incentives and tax deductions can be offered to alleviate the challenges employers might encounter when hiring individuals with special needs. These policies aim to promote the integration of individuals with special needs into the workforce and encourage their more engaged participation in the economy.

¹⁸ Mark, B. G., Hofmayer, S., Rauch, E., & Matt, D. T. (2019). Inclusion of workers with disabilities in production 4.0: Legal foundations in Europe and potentials through worker assistance systems. *Sustainability*, 11(21), 5978.

¹⁹ Heron, R. & Murray, B. (2003). "Assisting disabled persons in finding employment: A practical guide".

Tailored training programs are essential to help individuals with special needs navigate the dynamic labor market effectively. These programs should emphasize digital skills, problem-solving abilities, and adaptability.²³ Vocational training courses should be customized to accommodate the specific requirements of individuals with special educational needs. Furthermore, fostering an inclusive culture in society is crucial. This involves fostering a welcoming environment where all students are treated equally and respectfully. In such an environment, the principle of inclusivity is embraced collectively by all members of the educational community. Educators actively address barriers to ensure that students can fully participate in all aspects of school life.²⁴

Conclusion

In this paper, the impact of Industry 4.0 technologies on individuals with special needs is examined, highlighting how these technologies can create opportunities while also exacerbating existing disparities. The technological progress associated with Industry 4.0 holds promise for enhancing accessibility and integration for individuals with special needs; nonetheless, achieving this potential necessitates the inclusive design and implementation of technological tools and systems.

Furthermore, proposals have been put forward across different domains including technological adjustments, policy suggestions, and educational tactics to address the obstacles encountered by individuals with special needs. Nonetheless, more research is required to enhance the efficacy of these proposals and bolster the inclusivity of Industry 4.0. Subsequent research should concentrate on formulating policies and methodologies that will streamline technology access for individuals with special needs and promote their engagement in social and economic spheres.

Consequently, Industry 4.0 technologies appear to hold dual potential for both bridging gaps and widening disparities among individuals with special needs. To harness this potential positively and ensure equitable benefits from technological advancements for all, comprehensive strategies and policies must be enacted, underscoring the significance of multidisciplinary research and collaborations in this endeavor.

²⁰ Mark, B. G., Hofmayer, S., Rauch, E., & Matt, D. T.

²¹ Halili, S. H. (2019). Technological advancements in education 4.0. *The Online Journal of Distance Education and e-Learning*, 7(1), 63-69.

²² Abdul Wahab, H., & Ayub, Z. A., 217-232.

²³ United Nation (2019). Digital technologies and mediation in armed conflict..

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